

Work Order ID 64969

Wednesday, January 05, 2011 11:25:07 AM



Page 1

Item ID: D206-781-011

Accept



Setup Start



Revision ID:

Stop



Item Name: Floor Protector (Pilot and Co-Pilot)

Start Date: 1/5/2011 Start Qty: 4.00



Cust Item ID:

Required Date: 1/14/2011 Req'd Qty: 4.00



Customer:

Reference:

Run Start



Approvals: Process Plan: PL Date: 11-01-5 Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
11 N- D206-78	Rev. A

Pto →

100 0.00



DC

Memo

Document Control

Photocopy bluefile & type labels per PPP D206-781-011
Chg001

CMF 11-01-10

Sublot 19

110 Pick Kit 0.00



Packaging

Memo

Packaging

120 QC4- 100% Inspect kits for completeness 0.00



QC

Memo

Quality Control

Sublot 19



11/1/10

(42) SP

W/O: 64969		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
11/01/19	#100	Fillout header Box to have correct information	DA	11.01.20			J. H. H. 11/01/19

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 64969

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Item ID: D206-781-011

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Start Date: 1/5/2011 Start Qty: 4.00

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Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

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QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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130

0.00



Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D206-781-011

Location: 15
PPP rev: A

11/1/19 [Signature] 40

140

0.00



QC

QC21- Final Inspection - Work Order Release

Memo

0.00

Quality Control

11/01/20 [Signature]

mf
11-01-19

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

Wednesday, January 05, 2011 11:25:13 AM

Page 1

Work Order ID: 64969

Parent Item: D206-781-011

Parent Item Name: Floor Protector (Pilot and Co-Pilot)

Start Date: 1/5/2011

Required Date: 1/14/2011

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP RevA: New issue DD verified by:EC
10.07.01 update qty of D3800 per NCR 10-082 DD ver:EC
IPP Rev:B

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3874-1 Floor Protector		Manufactured	No			110	Each	0.0000	1	4			
D3874-2 Floor Protector		Manufactured	No			110	Each	0.0000	1	4			
D3800-1-100 Hook and Loop Strip (1" Soft)		Manufactured	No			110	f	60.3384	10	40			

Location

Loc Qty

Loc Code

ST088	60.3384	
52694	5.8304	
55761	39.167	
62911	15.341	

cut qty 4 at 30.00" long

D3800-3-100

Hook and Loop Strip (1" Hard)

Manufactured No

110 f

129.8210

10 40

Location

Loc Qty

Loc Code

ST089	129.821	
50912	3	
52695	7.86	
55762	35.29	
60042	50.001	
63009	33.67	

cut qty 4 at 30.00" long

feet 7.5 (3x)
30" (3x)
3x 30" 1.5 feet

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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Picklist Print

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Page 2

Work Order ID: 64969

Parent Item: D206-781-011

Parent Item Name: Floor Protector (Pilot and Co-Pilot)

Start Date: 1/5/2011

Required Date: 1/14/2011

Start Qty: 4.00

Required Qty: 4.00

AN4-13A Purchased No 110 Each 265.0000



Bolt



2 8
1/1/12 SP

Location Loc Qty Loc Code

ST357 265

116191 265

AN960JD416 NAS1149D0463J Purchased No 110 Each 30.0000



Washer



2 8
1/1/12 SP

Location Loc Qty Loc Code

ST300 24

113288 24

ST356 6

115622 6

NAS43DD4-20 Purchased No 110 Each 71.0000



SPACER



2 8
1/1/12 SP

Location Loc Qty Loc Code

ST279 71

112542 71

NAS43DD4-64 Purchased No 110 Each 70.0000



SPACER



1 4
1/1/12 SP (40)

Location Loc Qty Loc Code

ST279 70

112314 70

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Shop Packet Print

Page 2

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

5.0 PARTS LIST

REFERENCE ONLY

5.1 BELL 206 A/B

Qty -051	Qty -011	Qty -021	Part Number	Description
X			D206-781-051	FLOOR PROTECTOR KIT (PILOT, CO-PILOT, PASSENGER CABIN)
1	X		D206-781-011	FLOOR PROTECTOR KIT (PILOT AND CO-PILOT)
1		X	D206-781-021	FLOOR PROTECTOR KIT (PASSENGER CABIN)
	1		D3874-1	FLOOR PROTECTOR, CO-PILOT
	1		D3874-2	FLOOR PROTECTOR, PILOT
		1	D3875-1	FLOOR PROTECTOR, PASSENGER
		2	D3934-041	CLIP ASSEMBLY
	4		D3800-1-100-300	LOOP STRIP
	4		D3800-3-100-300	HOOK STRIP
		2	D3800-1-100-500	LOOP STRIP
		2	D3800-3-100-500	HOOK STRIP
	2		AN4-13A	BOLT
		4	AN525-10R6	SCREW
	2		AN960JD416	WASHER
	2		NAS43DD4-20	SPACER
	1		NAS43DD4-64	SPACER

5.2 BELL 206 L/L1/L3/L4

Qty -053	Qty -011	Qty -023	Part Number	Description
X			D206-781-053	FLOOR PROTECTOR KIT (PILOT, CO-PILOT, PASSENGER CABIN)
1	X		D206-781-011	FLOOR PROTECTOR KIT (PILOT AND CO-PILOT)
1		X	D206-781-023	FLOOR PROTECTOR KIT (PASSENGER CABIN)
	1		D3874-1	FLOOR PROTECTOR, CO-PILOT
	1		D3874-2	FLOOR PROTECTOR, PILOT
		1	D3898-1	FLOOR PROTECTOR, PASSENGER
		2	D3934-041	CLIP ASSEMBLY
	4		D3800-1-100-300	LOOP STRIP
	4		D3800-3-100-300	HOOK STRIP
		2	D3800-1-100-500	LOOP STRIP
		2	D3800-3-100-500	HOOK STRIP
	2		AN4-13A	BOLT
		4	AN525-10R6	SCREW
	2		AN960JD416	WASHER
	2		NAS43DD4-20	SPACER
	1		NAS43DD4-64	SPACER

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Revision: A
Date: 10.10.28